

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 411.06018ZN | L.22/00133/8 K | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 6X18 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|----------------------------------|-----------------|-------|--------|----|-----|
| | min. | max | | | |
| MAJOR DIAMETER | | | | 10 | 0 |
| SHANK DIAMETER | | | | 10 | 0 |
| WIDTH ACROSS FLATS | 5,03 | 5,11 | | 10 | 0 |
| WIDTH ACROSS CORNERS | 5,73 MIN | | | 10 | 0 |
| HEIGHT OF HEAD | 5,72 | 5,98 | | 10 | 0 |
| LENGHT | 17,68 | 18,00 | | 10 | 0 |
| LENGHT OF THREAD | | | | 10 | 0 |
| TENSILE STRENGHT | MIN 800 MPA | | | 10 | 0 |
| YIELD STRENGHT | MIN 640 MPA | | | 10 | 0 |
| HARDNESS | HRC 22 - HRC 32 | | | 10 | 0 |
| ELONGATION | MIN 12 | | | 10 | 0 |
| REDUCTION OF AREA | MIN 52 | | | 10 | 0 |
| NON-DECARBURIZATION OF THREAD | MIN 1/2 H1 MM | | | 10 | 0 |
| COMPLETE DECARBURIZATION OF HEAD | MAX 0.015 MM | | | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° G320002252 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|-------|-------|-------|-------|-------|----|----|----|----|----|---|
| Valore rilevato Measured Value | 0,340 | 0,710 | 0,008 | 0,003 | 0,150 | | | | | | |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | |
|-----------------------------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

